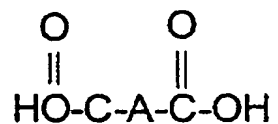


Abstract

The present invention relates to carboxylic esters based on
5 2-hydroxymethylnorbornane and on aliphatic dicarboxylic acids of the
formula



10 where A is $-(\text{CH}_2)_x-$ and where $x =$ from 1 to 10, and to a process for their
preparation, and also to their use as lubricants or plasticizers for
thermoplastics.